	Product Specification		
	Customer's name		
	GENERAL CUSTOMER		

Organic Sweet and Sour Sauce

Original

1. Ingredients list

Water 34.00%, Organic Pineapple 28.00%, Organic Cane Sugar (Golden Brown Color) 10.00%, Organic Chilli Paste 9.00%, Organic Pineapple Vinegar 3.00%, Xanthan Gum 1.00%, Organic Brown Sugar 13.00% and Salt 2.00%

2. Chemical Specification	Specification Limit	Test Used	Frequency
Total Soluble Solid (TSS)	Min. 38.00 °Brix –Max.42.00 °Brix	Hand Refractometer	Every lot
pH	Min. 3.80 – Max. 4.20	pH meter	Every lot
%Acidity (as acetic acid)	Min. 0.60 % - Max. 0.80 %	Based on AOAC 942.15 (2005)	Every lot
%Salt (as NaCl)	Min. 2.50 % - Max. 3.50 %	Based on AOAC 971.27 (2005)	Every lot
Viscosity (cm/30 s)	Min. 10.00 - Max. 12.00	Bostwick Consistometer	Every lot

3. Microbiology Specification

Specification	Specification Limit	Test Used	Frequency
<i>Staphylococcus aureus</i>	Not detected in 0.1 g.	BAM (2001), Chapter 12	Every year
<i>E.coli</i>	< 3 MPN /g	BAM (2013), Chapter 4	Every year
Yeast & Molds	< 100 Colonies /g	BAM (2001), Chapter 18	Every year
<i>Salmonella spp.</i>	Not detected in 25 g	BAM (2014), Chapter 5	Every year
<i>Clostridium perfringens</i>	Not detected in 0.1 g	BAM (2001), Chapter 16	Every year
<i>Bacillus cereus</i>	< 1000 Colonies /g	BAM (2012), Chapter 14	Every year


4. Physical Properties	Specification Limit	Test Used	Frequency
Appearance	Natural characteristic of sweet and sour sauce	Visual Inspection	Every lot
Colour	Natural red – dark red colour	Visual Inspection	Every lot
Flavour	Natural taste of sweet and sour sauce	Visual, Smell and Taste Inspection	Every lot
Adulterated thing	Not detected	Visual Inspection	Every lot

5. Packaging Specification

Packed 200 ml. in glass bottle.

6. Storage and shelf life

Temperature	Ambient room temperature and keep in refrigerator after opening
Protection	Tightly sealed and protect from light, rain and high temperature
Shelf life	Shelf life shall be 24 months from packing date

 PT. BUNGA BANGSA	Product Specification	Head of Quality Control
		Head of Production
	Customer's name	General Customer
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Organic Sweet and Sour Sauce

Original

7.1 Non GMOs 7.2 Non Allergenic Product
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8. Process

